Shadowline Channel and more - User Guide

> 💡 **Contents of this Article...**
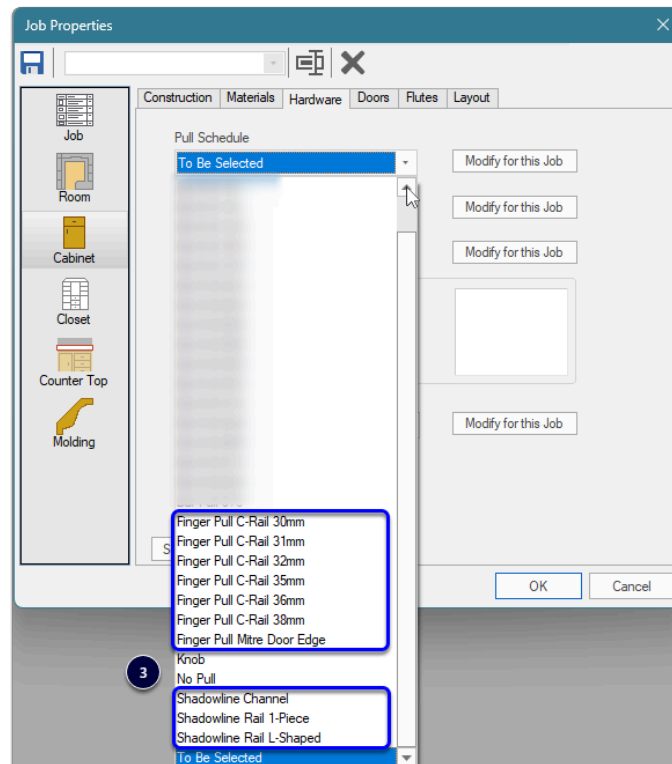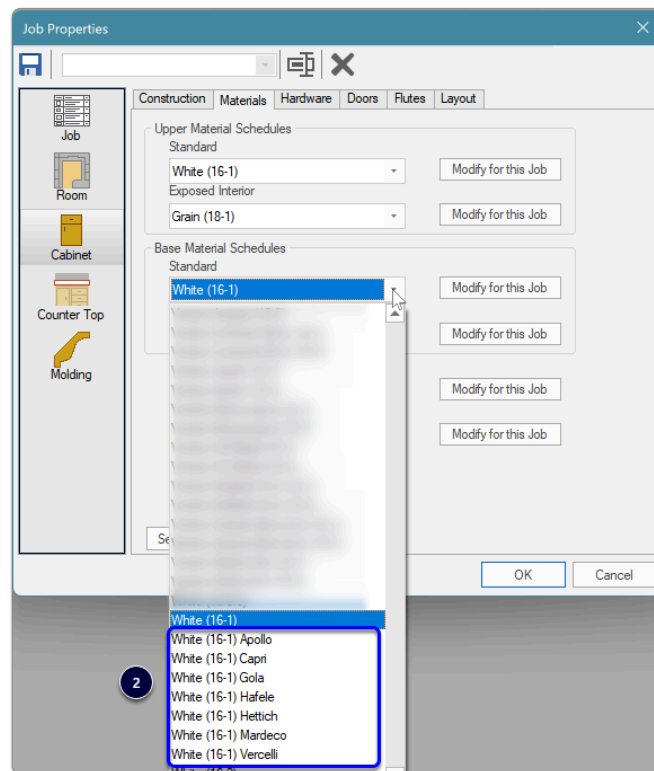>

Job Property Selections

1. Cabinet --> Construction - Euro Cabinets
2. Cabinet --> Materials --> Base Material Schedules --> Standard - [Valid Selections]
3. Cabinet --> Hardware --> Pull Schedule - [Valid Selections]
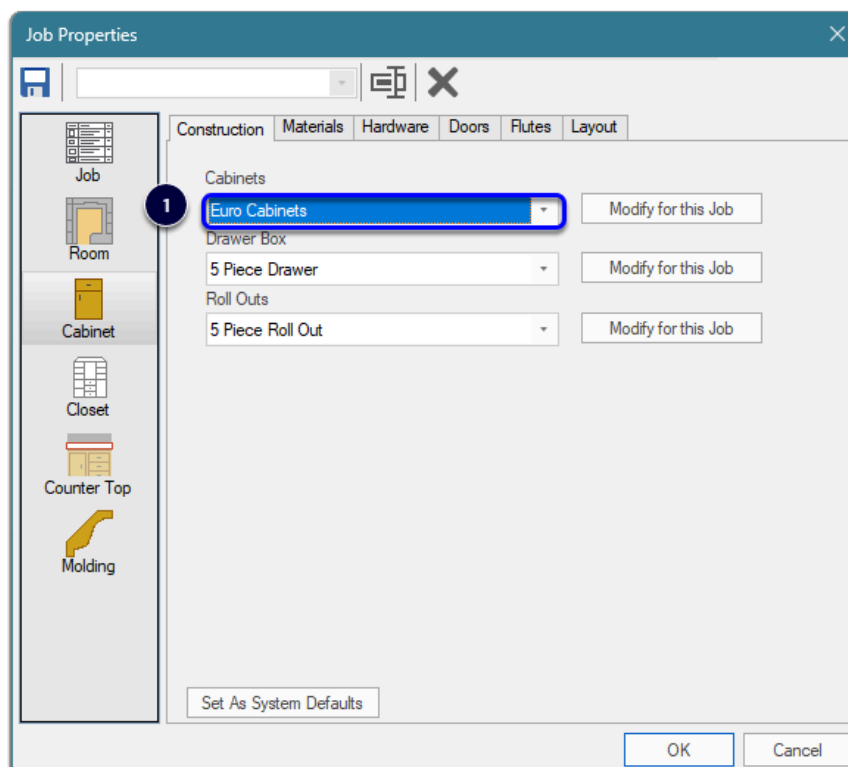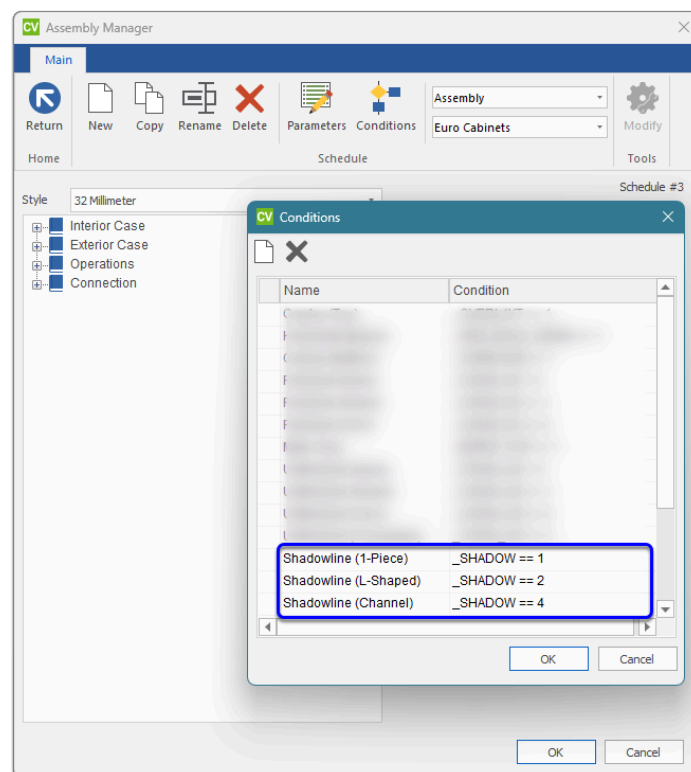
Assembly Construction Conditions…

1. 1-Piece (_SHADOW == 1)
2. L-Shaped (_SHADOW == 2)

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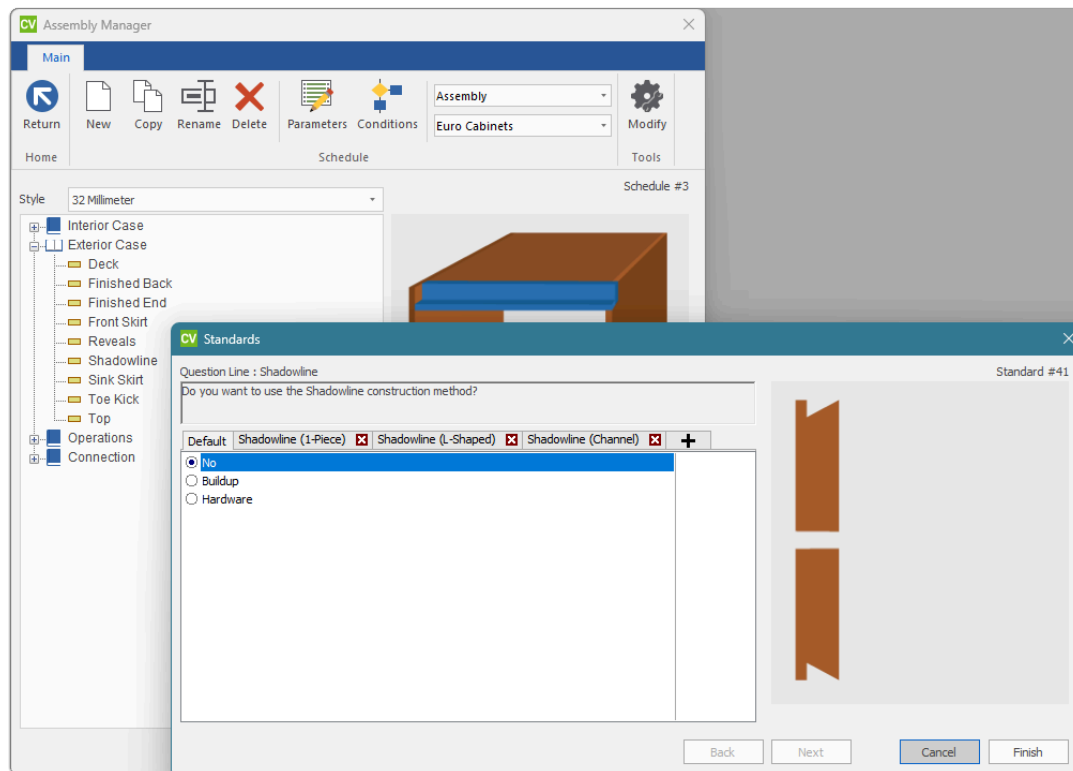
3. Channel (_SHADOW == 4)

These conditions are applied to each cabinet by UCS based on the presence of a Pull from one of the valid Pull Schedules above - UCS checks for...

- Door Pull
- Drawer Front Pull
- False Front Pull

Assembly Manager automation - Decisions are then made appropriately

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Edit horizontal gap for Channel (globally or per job)

1. Door/drawer **top adjustment** from the horizontal Shadowline = Outer Channel size minus desired gap
2. Door/drawer **bottom adjustment** from the horizontal Shadowline = Mid Channel size minus Outer Channel size

In my example…

- Gap = 30mm
  Outer Channel size = 46mm
  Mid Channel size = 56mm
- Standard # nn130: Top adjustment (46mm - 30mm) = 16mm
- Standard # nn129: Bottom Adjustment (56mm - 46mm) = 10mm

Mid Shadowline - Replace C Channel with L Channel

- Standard # nn129: Bottom adjustment = 0mm (or 1mm)

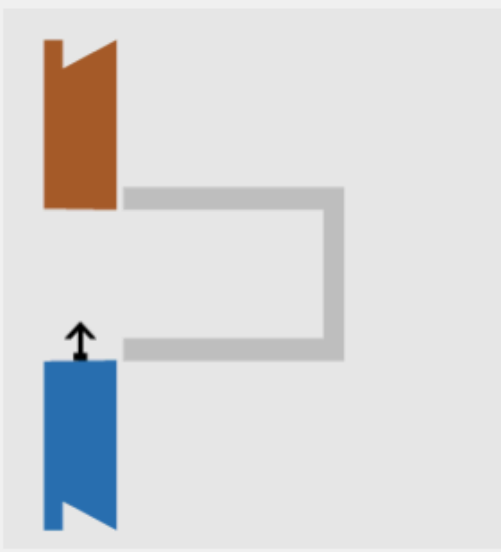# Cabinet Vision Training - Shadowline Channel and more - User Guide

Edit horizontal gap for Channel (globally or per job)

Note: Shadowline Rail and Edge can be swapped from L-Shaped to C-Shaped on the fly (Section View --> Properties --> Shadowline --> Edit for Doors or Drawers)

We will edit both C-Shaped and L-Shaped height and adjustments so both options respond as expected.

1. C-shaped Shadowline height
2. C-Shaped: Door/drawer **top adjustment** from the horizontal Shadowline = (C-shaped Shadowline Height minus desired gap)/2
3. C-Shaped: Door/drawer **bottom adjustment** from the horizontal Shadowline = (C-shaped Shadowline Height minus desired gap)/2
4. L-shaped Shadowline height
5. L-Shaped: Door/drawer **top adjustment** from the horizontal Shadowline = 0mm (or 1mm)
6. L-Shaped: Door/drawer **bottom adjustment** from the horizontal Shadowline = L-shaped Shadowline Height minus desired gap

In my example...

- Gap = 30mm
- Standard # nn046: C-shaped Shadowline height = 60mm
- Standard # nn086: C-shaped Top adjustment (60mm - 30mm)/2 = 15mm
- Standard # nn087: C-shaped Bottom Adjustment (60mm - 30mm)/2 = 15mm
- Standard # nn049: L-shaped Shadowline height = 45mm
- Standard # nn091: L-shaped Top adjustment = 0mm
- Standard # nn090: L-shaped Bottom Adjustment (45mm - 30mm) = 15mm

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Standard #44087

Question Line : Shadowline

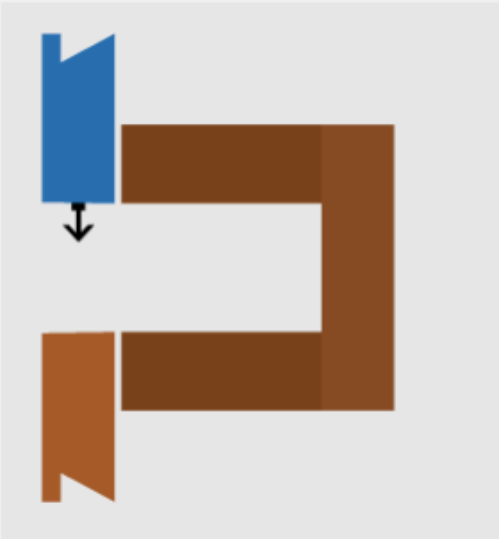Enter the door/drawer top adjustment from the horizontal C-shaped Shadowline

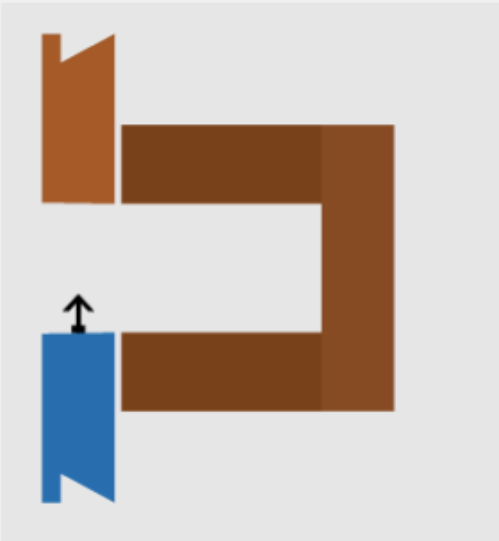| Default	Shadowline (1-Piece) ☒	Shadowline (L-Shaped) ☒	✚		
⦿ Top adjustment				15	mm

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Standard #44049

Question Line : Shadowline

Enter the L-shaped Shadowline height:

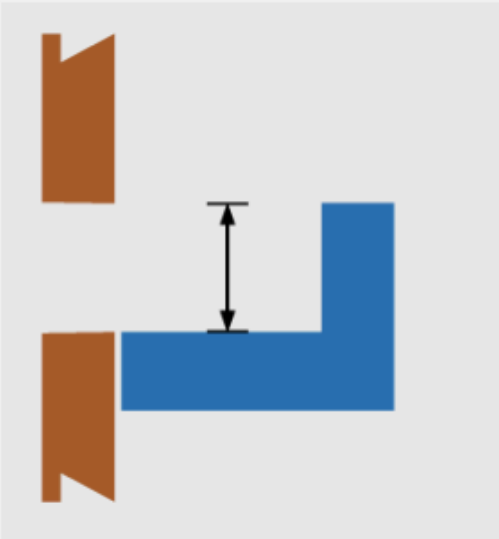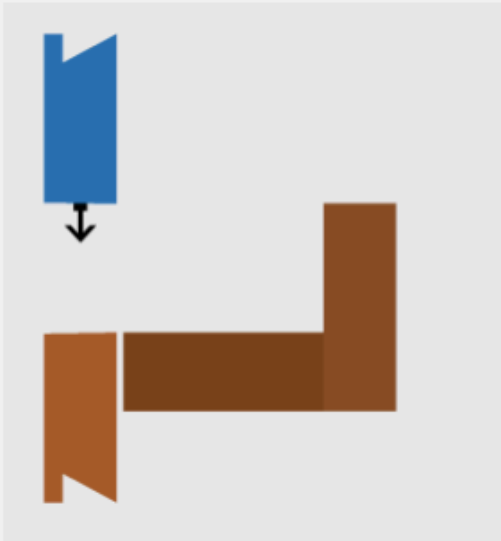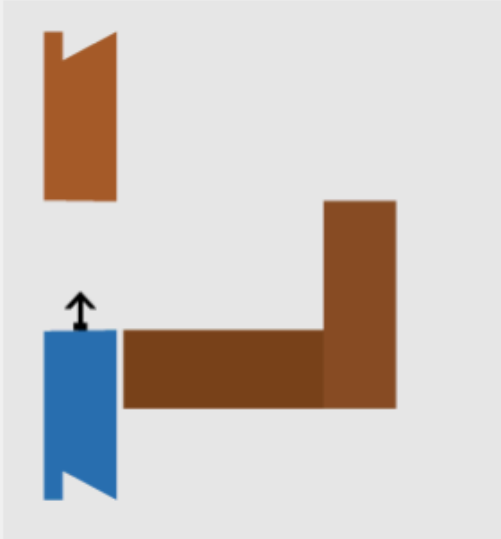| Default	Shadowline (1-Piece) ☒	Shadowline (L-Shaped) ☒	✚		
⦿ Height				45	mm

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