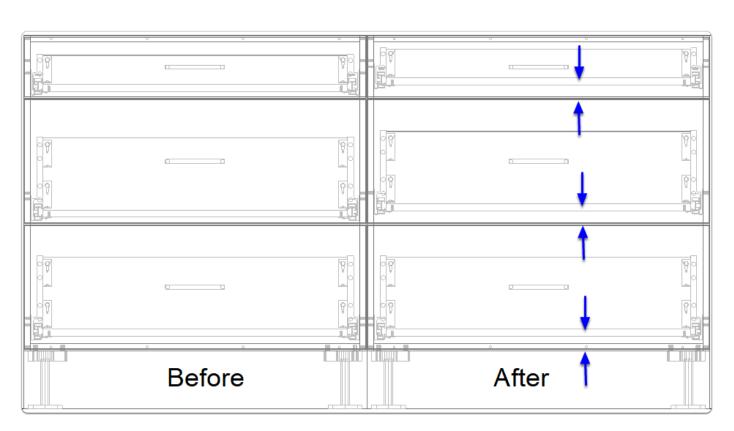
Order Contents of this Article...

User Created Standards

- · Cabinet Level Attributes Drawer Options
 - · Equal Bottom Reference
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 - · Grain Match Drawer Bank (S2ME)
 - Guide Spacer Type
 - · Number Drawer Fronts with Marker Hole
 - Grain Match Fronts (Door/Drawer etc for Solid Advanced and a higher level than S2M Essential)

Equal Bottom Reference

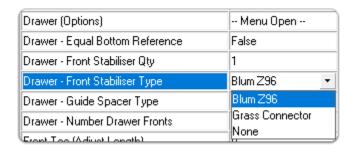
- UCS checks the bottom reference of the bottom drawer (Cabinet must have a drawer at the bottom of the cabinet)
- As the name suggests, the other drawers bottom clearance increases automatically so that the reference to the first hole is the same
- Great for when you order doors in and the guys in the factory wish to use a drill press for drilling fronts



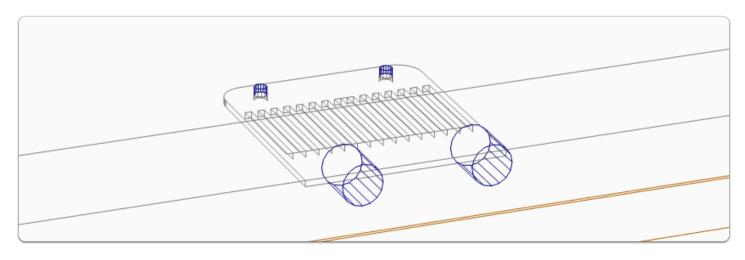
Front Stabilisers - Quantity and Type

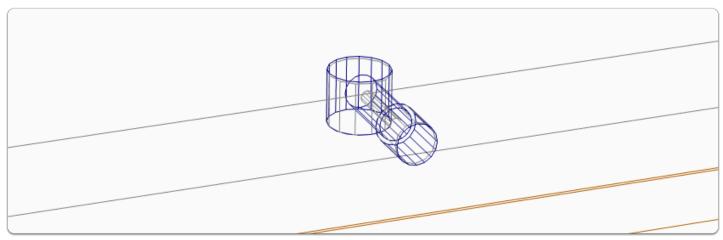
User Created Standards

- If you create a drawer unit where the assembly is over 700mm wide, you'll get 1 front stabiliser
- · Use the 'Front Stabiliser Qty' attribute to override the number
- Use the 'Front Stabiliser Type' attribute to switch between Blum and Grass front stabilisers





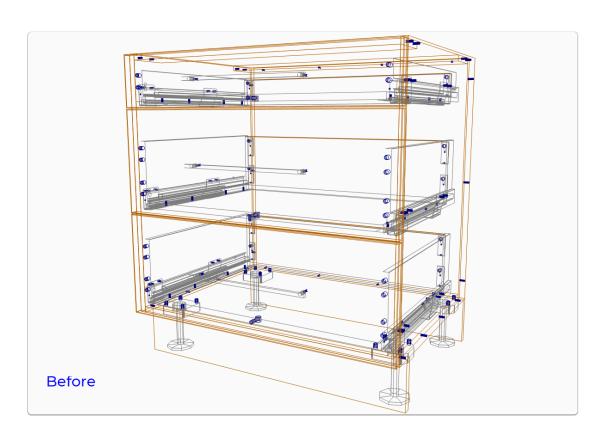




Grain Match Drawer Bank (for S2M Essential only)

- · Activate this grain match option to replace all lower drawer fronts with a single slab
- · Top drawer front is extended down
- · Routes are added to split the single panel back up on the nest
- · Front Clip, Stabiliser and Pull operations Y position is adjusted to suit cutter width

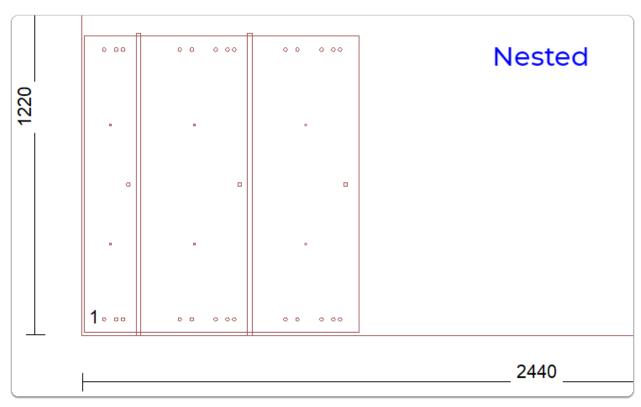
User Created Standards



- This Single Panel Method is for S2M Essential level only Special Notes:
- From Solid Advanced plus S2M Standard you are able to group original fronts on s single cabinet
- From Solid Ultimate plus S2M Standard you are able to include fronts from adjacent cabinets into the group as well





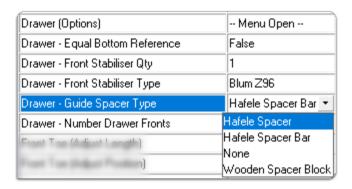


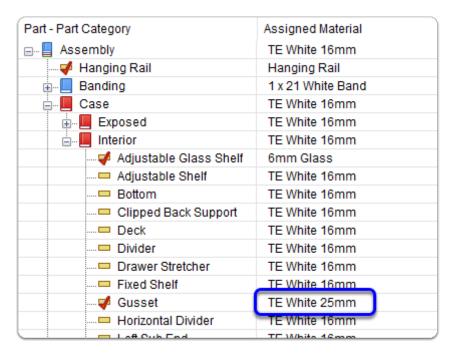
Guide Spacer Bars and Blocks

- · Hafele 25mm Spacer Bar
- · Hafele 25mm Spacer

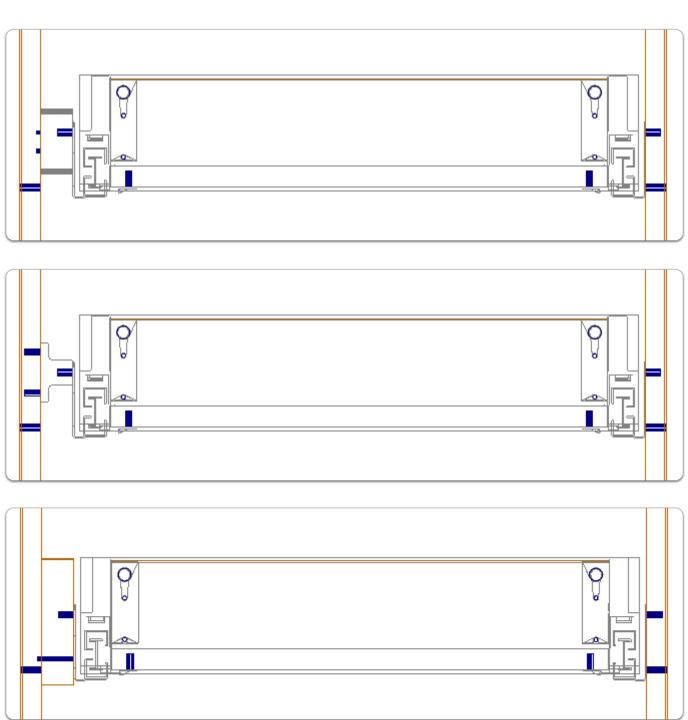
User Created Standards

 Wooden Spacer Block using GU-Gusset part (shown here as 25mm white panel edge banded top and front)

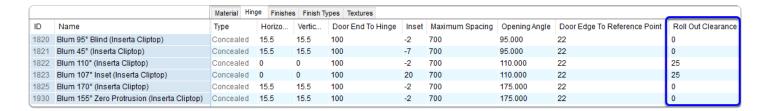








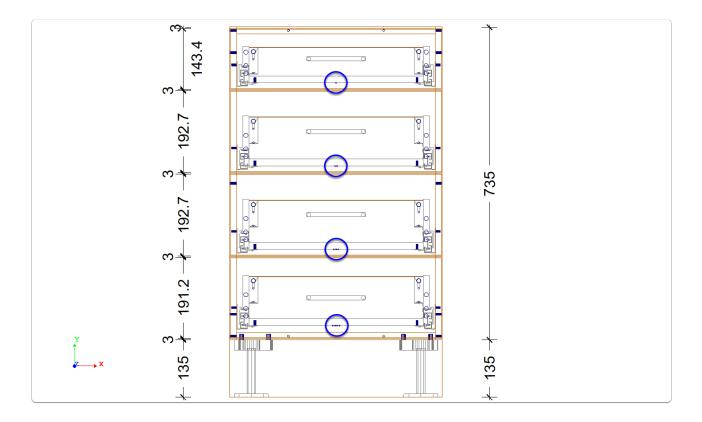
• Note: The The Roll Out Clearance in the Material Schedule needs to match the Spacer Block material thickness and it will be used...



Number Drawer Fronts with Marker Hole

User Created Standards

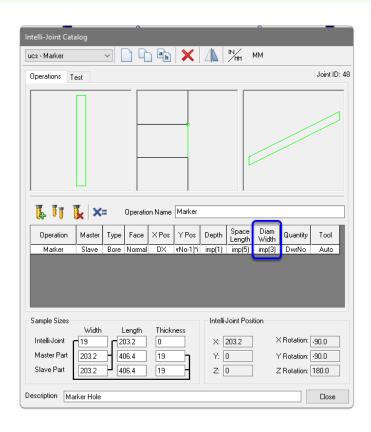
- · Marks drawer fronts so that grain matches can be assembled again easily
- · Also useful if drawers are to be slightly different sizes
- · Marks are still visible, underneath, after the front is connected to the drawer





P

The marker diameter default is 3mm - Edit 'ucs - Marker' in the Intelli-Joint Catalog to edit the drill diameter



Grain Match Fronts - Solid Advanced only

- Activate to have single assemblies grain matched
- Not limited to drawer banks
- If you Doors and Drawer Fronts are grained, they will group together during the nest optimisation

Note: If you have Solid Ultimate, grain matching can be performed in Elevation View > Grain Match (Side Bar) > Right Click the Assembly > Create Group

· And with Solid Ultimate other adjacent assemblies can be added to the group