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Support package included - Joinery IT Catalog

· This package uses library parts shaped around top and mid rails

UCS - Public Variables (Pictured below)

Cabinet Rails-1

- · Auto-add to Horizontal Reveals
- · Auto-add to Top Reveals
- · Corner Clear-out Method
 - Outline
 - Drill
 - None (Default)
- · Corner Check for Outline (DX)
- · Corner Check for Outline (DY)
- · Cut as One for 2 Piece (See following image of part label)

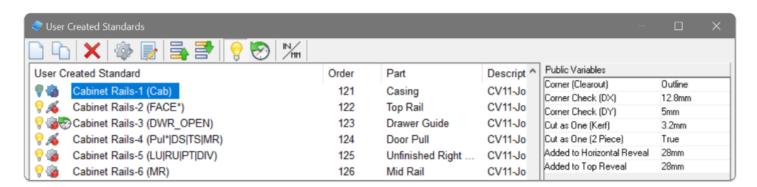
· Cut as One (Kerf)

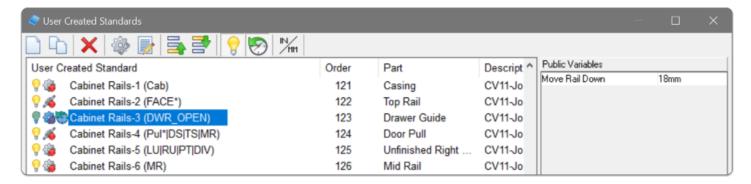
Cabinet Rails-2

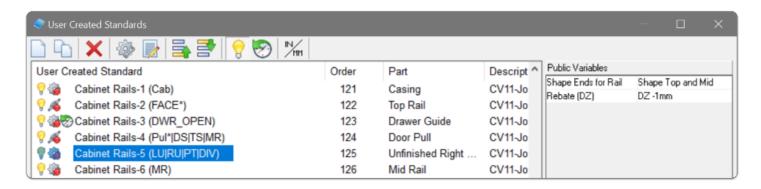
- · Move Rail Down
 - Mid Rails center position will automatically be adjusted down from the reveal center by this amount

Cabinet Rails-5

- · Shape Ends for Rails (Default)
 - · Shape Top and Mid
 - · Shape Top and Rebate Mid
 - · Use Shape Editor
- · Rebate Depth







Cabinet Rail (1 piece) - Cross Section Example

· Combined here with Sage Mitre Handle Door



Cabinet Rail (2 piece) - Cross Section Example



The Cut as One feature shows as 2 rails in the drawing but machines as a single part on the nest. The factory guys can split it up after edge banding.

Part No: 1 Sheet No: 1	Cab #
Lugton Job - (Room 1) 2 Piece Mid Rail	
Material: Colour A 18mm	
Edging: E - 2mm Col A Band	91.2 ©
Program:	500 With Grain
Rip 1=40mm (E1L) & Rip 2=50mm	

*Pictured above

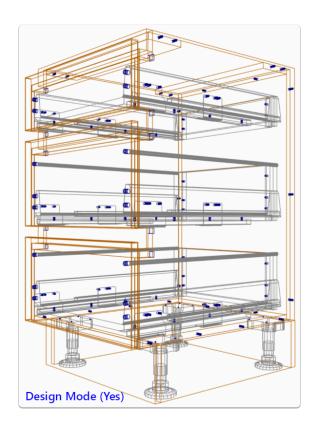
Here's the label for the 'combined' 2 Piece Mid Rail - Part Comment contains information for the factory guys...

System Parameter - Design Mode (for profile rails) [Yes-No]

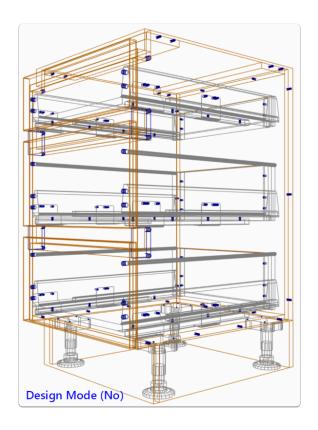
- A job level note so you can switch between shaping ends for Mid Rails or using a rebate/dado operation for each Mid Rail
 - Set Design Mode to 'Yes' on your Design Systems and ends will be shaped in the design drawing
 - \cdot Toggle Design Mode to 'No' on your Detail System so the ends get a single band

See the following images...

- 1. Design Mode (Yes), Mid Rail penetration all the way through the end. IE: Edge band is split between rails
- 2. Design Mode (No), Mid Rail penetration through end is rebated. IE: Imm is left on for edge band machine (Note: Shape End for Rails Default set to 'Shape Top and Rebate Mid')







Cabinet Level Attributes

- · Cabinet Rail Mid (Custom Rail Sizes)
 - · Allows any mid rail height
- · Cabinet Rail Top (Activate)
 - · Activate and deactivate the top rail and end cut outs
- · Cabinet Rail Top (Adjust Left)
 - · Adjusts the top rail left
- · Cabinet Rail Top (Adjust Right)
 - · Adjusts the top rail right
- · Cabinet Rail Top (Hide)
 - · Hide the top rail when a rail from another cabinet spans this rail space
 - · Keep end cut outs for the top rail

Pull Schedules included (used to activate the Cabinet Rails)

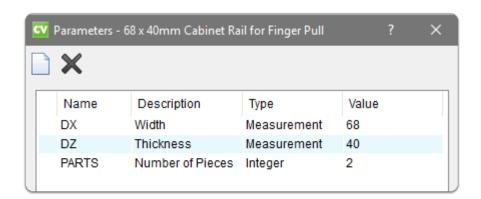
- · Cabinet Rail (1 piece 50 x 18mm default)
- · Cabinet Rail (2 piece 68 x 40mm default)

Pull Materials

- 50 x 18mm Cabinet Rail for Finger Pull
- · 68 x 40mm Cabinet Rail for Finger Pull
- · Copy and edit to suit your own needs

Material Parameters

- We use the **DX** and **DZ** parameters to set up the correct cutout size on ends and partitions
- The PARTS parameter determines whether cabinet rails are L shaped (Valid values 1 and 2)
 - · 1 Piece = I shape
 - · 2 Piece = L shape



Alternate Rail Sizes - You can copy the Cabinet Rail material...

- · Save as many materials as alternate sizes you wish to use on different projects
- · Modify the Pull Schedule for the Room or Job
- Door Pull = Top Rail size
- Drawer Pull = Mid Rails size

Support is added for Horizontal grained ends and partitions

• Edit your construction method to use horizontal grain for ends, partitions or dividers and the parts are ready for both design and manufacture

Corner Clear-out Options...

1. Outline

- 2. Drill
- 3. None

