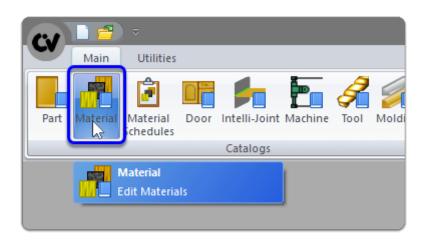
Contents of this Article...

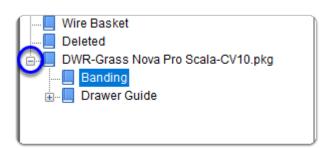
- · Use or replace the new imported edge banding
- · Organise Nova Pro Scala material groups in the Material Manager
- · Remove empty groups
- Order of UCS

We need to move new materials into appropriate Groups, then delete any unneeded Materials or Empty Groups...

- One of the decisions is whether to use the imported edge band or to substitute it with an existing edge band
- · In this example I substitute with an existing edge band
- a) Open the Material Manager



b) Expand the new group with the package name > Left Click the Banding Group

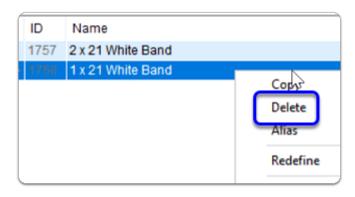


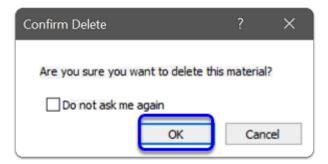
In this section I delete the imported edge band so that I can replace it with the edge band that I already have in the system

c) Delete any banding products you already have on the system

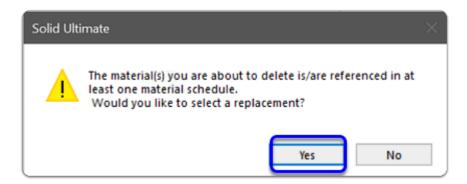


When we delete 1mm white banding we will be prompted to select a replacement material

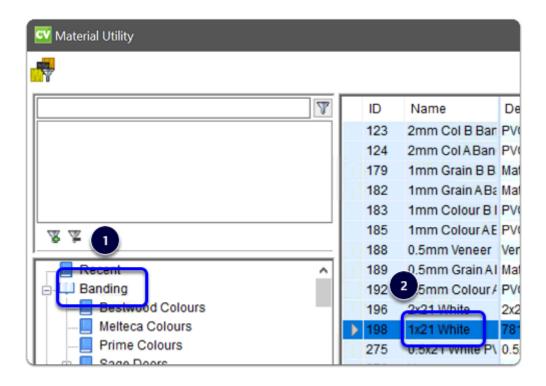




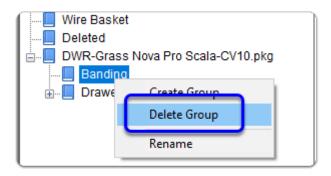
d) Click Yes to replace 1mm White Banding with your own 1mm edge band material



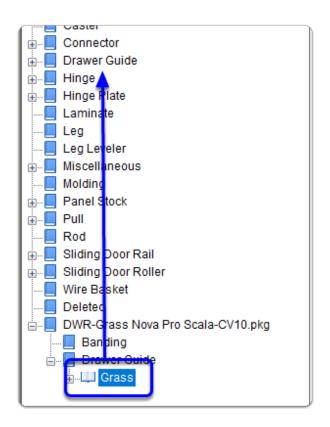
e) Select your own material - This will be used to replace the deleted material (Repeat c,d and e)



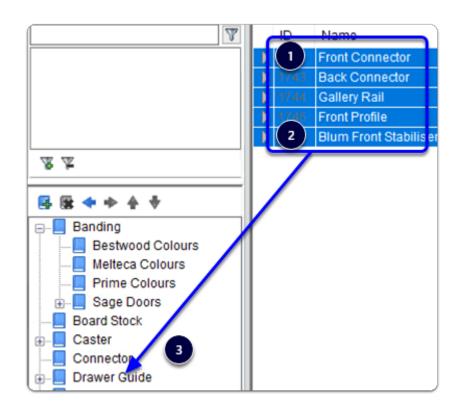
f) Delete the empty group



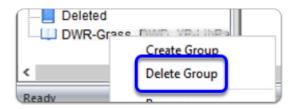
- 1 In this section I will move the new 'Grass Nova Pro Scala' Group up to the 'Guides' Group
- a) Expand Drawer Guides > *Left Click and Drag* the 'Grass' group up into the 'Guides' Group



b) Left Click > Shift Click - Drag > the contents of the 'Drawer Guide' group that remain (if any) and move into the main 'Drawer Guide' group above

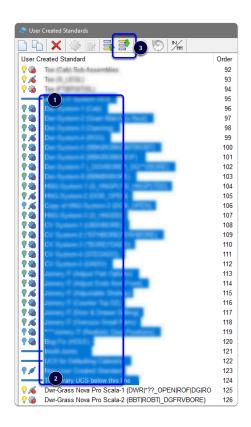


c) Delete any empty groups that remain and this section is complete > Close the Material Manager



Lastly we need to move the three UCS up above any UCS labelled as 'System'...

- UCS have a sequence and the system UCS must run last. IE: After the Grass Nova Pro group of UCS...
- a) Left Click > Shift Click the group of UCS above that you wish to move down > Left Click the down arrow three times to move the highlighted group down into position



You're all set up - Start a test job and you're good to go