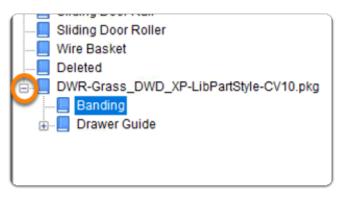
First we want to move new materials into appropriate Groups and delete any unneeded Materials and Empty Groups

a) Open the Material Manager

CJ	1	⇒					
	Main	Utilities					
Part	Material	Material ichedules	Door	Intelli-Joint	Machine	Tool	Moldi
		· · · · ·		Catalogs			
	and the second	∕laterial dit Materia	ls				

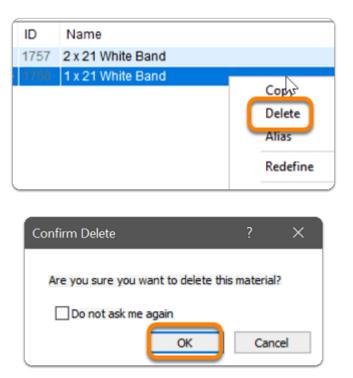
b) Expand the new group with the package name > Left Click the Banding Group



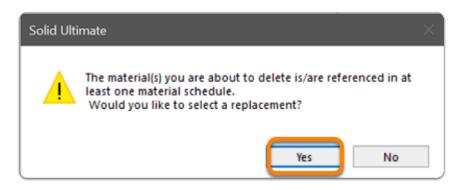
In this section I delete the imported edge band so that I can replace it with the edge band that I already have in the system

c) Delete any banding products you already have on the system

When we delete 1mm white banding we will be prompted to select a replacement material



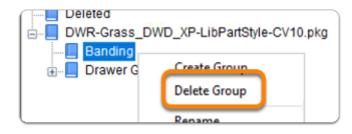
d) Click Yes to replace 1mm White Banding with your own 1mm edge band material



e) Select your own material - This will be used to replace the deleted material (Repeat c,d and e)

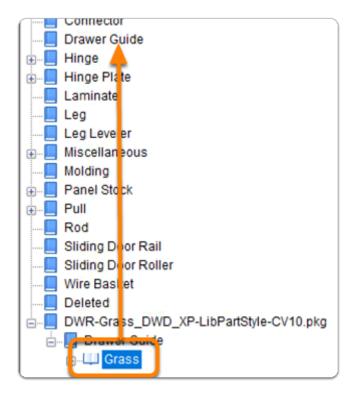
🖾 Material Utility										
*										
		ID	Name	De						
		123	2mm Col B Bar	PV						
		124	2mm Col A Ban	PV						
		179	1mm Grain B B	Mat						
		182	1mm Grain ABa	Mat						
		183	1mm Colour B I	PV						
		185	1mm Colour AE	PV						
		188	0.5mm Veneer	Ver						
- Recent ^		189	2 5mm Grain Al							
📮 🚚 Banding		192	imm Colour /	PV						
Besiwood Colours		196	2v21 White	2x2						
Melteca Colours	►	198	1x21 White	781						
Prime Colours		275	U.5x2 I white P\	0.5						

f) Delete the empty group

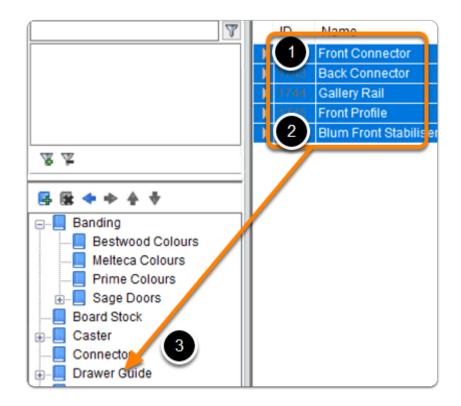


In this section I will move the new 'Grass DWD XP' Group up to the 'Guides' Group

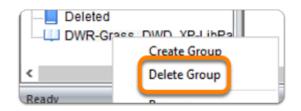
a) Expand Drawer Guides > Left Click and Drag the 'Grass' group up into the 'Guides' Group



b) Left Click > Shift Click - Drag > the contents of the 'Drawer Guide' group that remain to Move into the main 'Drawer Guide' group above



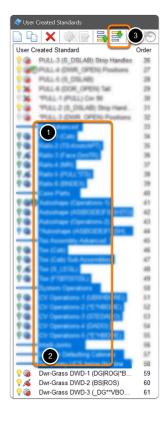
c) Delete any empty groups that remain and this section is complete > Close the Material Manager



Lastly we need to move the three UCS up above any UCS labelled as 'System'...

UCS have a sequence and the system UCS must run last. IE: After the DWD UCS group...

a) Left Click > Shift Click the group of UCS above that you wish to move down > Left Click the down arrow three times to move the highlighted group down into position



You're all set up - Start a test job and you're good to go